

INSTRUCTIONS FOR KXF/RMZ 250 COMPLETE FLYWHEEL

Carefully read these instructions before you begin installing the flywheel. If you do not have the mechanical abilities or proper tools then get some help. If the flywheel is not installed according to these instructions it could result in engine damage and/or a serious crash. **WARNING:** This flywheel weight will change the power characteristics of the engine, ride slowly and use caution until you are familiar with the power changes.

REMOVING THE STOCK FLYWHEEL

1. Drain the oil or turn the gas off and lay the bike on its side. Remove the shift lever. Remove the ignition cover from the left side of the engine. If you lift the cover slowly and carefully you may prevent tearing the gasket, or use a new gasket when reassembling.
2. Remove the nut at the center of the flywheel. The quickest and easiest way to loosen the nut is to use an air impact wrench. If you do not have an air impact wrench, you can use a holding tool, such as an automobile oil filter wrench or a strap wrench to prevent the flywheel from rotating. You can try putting the bike in high gear and holding the rear brake on to prevent the flywheel from rotating.
3. Pull the flywheel off using the special puller which screws onto the thread at the center of the flywheel. We sell it for \$19.95, part number E-63. **DO NOT USE CLAW PULLERS.**

INSTALL THE WEIGHTED FLYWHEEL

1. Put the flywheel assembly onto the crank shaft, with the key ways lined up. Tighten the nut to the manufacturers recommended torque (36 ft lbs). Turn the motor over slowly to make sure it turns freely. Reinstall the ignition cover and the shift lever.

GUARANTEE: Since we have no control over installation, application, or use of this flywheel it is sold as is with no warranty expressed or implied. Steahly Products may, at our discretion, repair or replace a flywheel that we believe to be defective; however our liability would extend only to the flywheel and would not in any event include incidental or consequential damages. If you have a problem or question give us a call and we may be able to help.

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